



Selection Guide For High-Quality Metal & Graphite Rupture Disks



Safety through knowledge and performance.

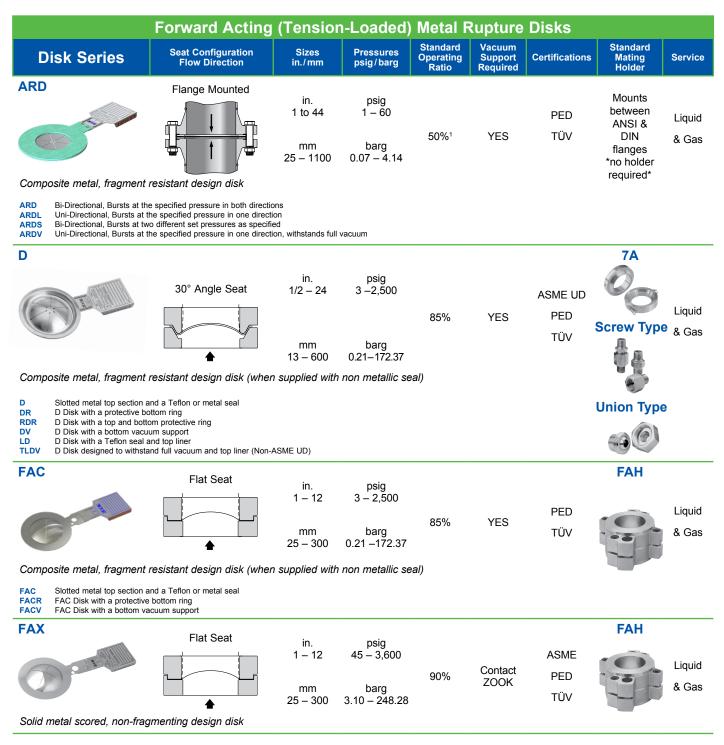




Reverse Acting (Compression-Loaded) Metal Rupture Disks										
Disk Series	Seat Configuration Flow Direction	Sizes in./mm	Pressures psig/barg	Standard Operating Ratio	Vacuum Support Required	Certifications	Standard Mating Holder	Service		
RA4	Flat Seat	in. 1 – 12 mm 25 – 300	psig 2 – 40 barg 0.14 – 2.76	95%	NO	ASME UD PED TÜV	RAH	Liquid & Gas		
RA6	Flat Seat	in. 1 – 12 mm 25 – 300	psig 12 – 200 barg 0.83 – 13.79	95%	NO	ASME UD PED TÜV	RAH	Liquid & Gas		
RA8	Flat Seat	in. 1 – 12 mm 25 – 300	psig 26 –1,000 barg 1.79 – 68.97	95%	NO	ASME UD PED TÜV	RAH	Liquid & Gas		
RAX Solid scored metal, non-frag	Flat Seat	in. 1 – 12 mm 25 – 300	psig 27 –1,480 barg 1.86 – 102.04	95%	NO	ASME UD PED TÜV	RAH	Gas		
RLP	Flat Seat	in. 1 – 12 mm 25 – 300	psig 2 – 40 barg 0.14 – 2.76	95%	NO	ASME UD PED TÜV	RLP-I	Liquid & Gas		
SRA	Flat Seat	in. 1 – 12 mm 25 – 300	psig 27 – 1,480 barg 1.86 – 102.04	95%	NO	ASME UD PED TÜV	SR7A	Gas		
URA	Flat Seat	in. 1 – 30 mm 25 – 750	psig 12 – 1,000 barg 0.83 – 68.97	95%	NO	ASME UD PED TÜV	URA-I	Liquid & Gas		

Note: Standard operating ratio is stated as a % of minimum burst pressure (including burst tolerance)



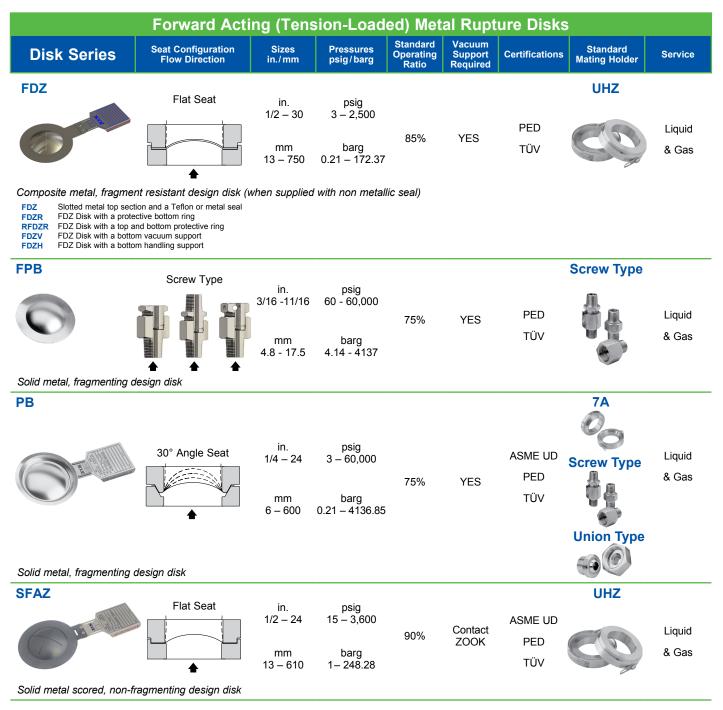


#### Note:

· Standard operating ratio is stated as a % of minimum burst pressure (including burst tolerance)

<sup>1</sup> ARD operating ratio is applied to the marked rating on the disk tag.





Note: Standard operating ratio is stated as a % of minimum burst pressure (including burst tolerance)

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Sanitary Rupture Disks									
Disk Series	Sizes in./mm	Pressures psig/barg	Standard Operating Ratio	Vacuum Support Required	Certifications	Features	Disk Mounting Flow Direction	Service	
ZANITARY	in. 1 – 4 mm 25 – 100 ng design disk	psig 11 - 300 barg 0.76 - 20.69	95%	NO	asme ud Ped Tüv Kosha	Patent Pending, Unique Design, No Paint or Enamel on Tag, Inventive Stress, Relieving Process, Eco-Friendly Plastic Free Packaging.		Liquid & Gas	
RAUS Solid metal, non-fragmenting design	in. 1 – 4 mm 25 – 100 n disk, unscored	psig 18 – 300 barg 1.24 – 20.69	95%	NO	ASME UD PED TÜV KOSHA	Standard black Buna-N, EPDM, Viton gasket supplied with disk. PTFE optional.Other materials on request.		Liquid & Gas	
RLPS	in. 1 – 4 mm 25 – 100 n disk, unscored	psig 3 – 83 barg 0.21 - 5.72	95%	Consult ZOOK	PED TÜV KOSHA	Standard black Buna-N, EPDM, Viton gasket supplied with disk. PTFE optional.Other materials on request.		Liquid & Gas	
SD Graphite rupture disk	in. 1 – 4 mm 25 – 100	psig 1.5 – 50 barg 0.10 – 3.45	90%	Contact ZOOK for pressures less than 25 psig	ASME UD PED TÜV	FEP liner on process side.Mounts using standard sanitary style process side gasket and vent side O-ring.		Liquid & Gas	

Note: Standard operating ratio is stated as a % of minimum burst pressure (including burst tolerance)

## ZANITARY Unique Technology

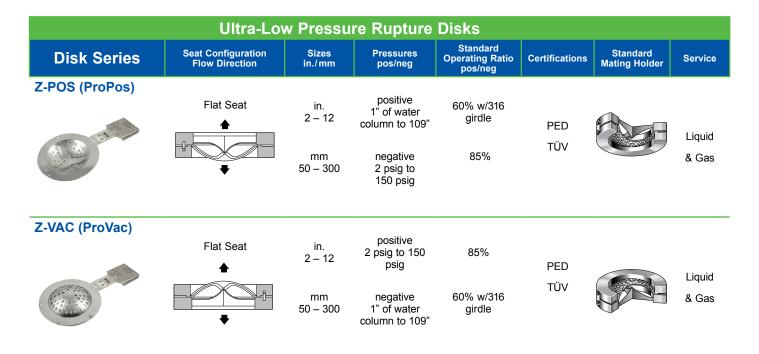
The ZANITARY<sup>®</sup> Series is an advanced sanitary disk designed for the biotechnology, pharmaceutical and food processing industries. The new design effortlessly fits between standard sanitary ferrules.

The new patent pending technology incorporates completely new and unique design and manufacturing processes. Utilizing a materials' natural properties, this exclusive process delivers a superior fatigue resistant and high performance rupture disk. Without indentations or crevices meeting the demanding geometric 3-A requirements, the new ZANITARY disk design ensures that the process side is inherently smooth providing a high purity service.



ZOOK

Ultra-Low Pressure Sanitary Fitting Rupture Disks									
Disk Series	Disk Size in./mm	Pressures	Standard Operating Ratio	Vacuum Support Required	Certifications	Features	Standard Mating Holder	Service	
ProVAC-S / ProPOS-S	in. 2 - 4	Ultra low rating 1" of water column to 109"	60% w/316 girdle	Non opening support is included as	PED	Dual-acting sanitary fitting design with laser		Liquid	
	mm 50 - 100	Burst Cap 7 to 150 psig	85%	standard	TÜV	cut metal top section and girdle		& Gas	



Note: Standard operating ratio is stated as a % of minimum burst pressure (including burst tolerance)



Disk Series         Mounts directly between standard Mille BH Sciess, DW, or difference         Stree in L         Presures in L         Mounts Mounts in L         Vacuum Request         Curtifications         Service           FS INVERTED         Image: Service and broad temperature range applications FS INVERTED         Image: Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Image: Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Image: Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Service and broad temperature range applications FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with internal vacuum support         Service and FS Inverted Disk with int		Graphite Rupture Disks										
Image: Participation of the part of	Disk Series				Operating	Support	Certifications	Service				
FS-VINVERTED       FS Inverted Disk with internal vacuum support         DUPLEX Mighly consiste applications       Image: Constant of the part of t			1 – 24 mm 25 – 610	1.00 – 1,000 barg	90%							
in:         psig 12 - 24         0.50 - 1.00 0.03 - 68.95         90% 25 psig         Contact 25 psig         ASME UD FED         Liquid ASME UD           Mighly corrosive applications         in:	0,											
Insulated unit       in. bit       psig 0.25 - 150 barg       psig 0.25 - 150 0.02 - 10.34       Gas         For temperatures exceeding 430'F (221'C) to 700'F (371'C)       in. 12 - 24       0.25 - 150 0.02 - 10.34       90%       Contact ZOOK on pressures less than 25 psig       ASME UD       Liquid         MONO       112 - 24       0.25 - 150 0.02 - 10.34       90%       Yes on pressures less than 25 psig       ASME UD       Liquid         Best choice for higher burst ratings       112 - 24       0.25 - 150 0.02 - 10.34       90%       Yes on pressures less than 25 psig       ASME UD       Liquid         MONO       112 - 24       0.25 - 150 0.02 - 10.34       90%       Yes on pressures less than 25 psig       ASME UD       Liquid         Best choice for low and intermediate burst ratings       112 - 24       0.25 - 150 0.02 - 10.34       90%       Yes on pressures less than 25 psig       ASME UD       Liquid         Best choice for low and intermediate burst ratings       112 - 24       0.25 - 1000 0.02 - 68.95       90%       Yes on pressures less than 25 psig       PED       Liquid & Gas         Dual rated to protect against two different pressures in opposite directions       112 - 250 0.02 - 68.95       90%       200K 000 pressures less than 25 psig       PED       Liquid & Gas			1/2 – 24 mm	0.50 – 1,000 barg	90%	ZOOK on pressures less than						
in. 1 - 240.25 - 150 0.02 - 10.34Contact 200K on pressures less than 25 psigContact 200K on pressures less than 25 psigContact 200K on pressures liquid <td></td> <td>ons</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>		ons										
For temperatures exceeding 430°F (221°C) to 700°F (371°C)         INVERTED       in. 12 - 24       psig 0.25 - 1.000       Gontact ZOCK on pressures i25 psig       ASME UD PED       Liquid & Gas         Best choice for higher burst ratings       In. 12 - 24       0.25 - 150       90%       Yes on pressures iess than 25 psig       ASME UD       Liquid & Gas         MONO       In. 12 - 24       0.25 - 150       90%       Yes on pressures iess than 25 psig       ASME UD       Liquid & Gas         Best choice for low and intermediate burst ratings       In. In. 12 - 24       psig 0.02 - 10.34       90%       Yes on pressures 25 psig       ASME UD       Liquid & Gas         Dual rated to protect against two different pressures in opposite directions       In. 1.07 - 17.25       psig 0%       90%       PED       Liquid & Gas         RT2 / RT2T       In. 1.07 - 17.25       In. 25 psig       PED       Liquid & Gas			1 – 24 mm	0.25 – 150 barg	90%	ZOOK on pressures less than		Gas				
$\frac{1}{12 - 24}  0.25 - 1.00 \\ 90\% \\ 12 - 24 \\ 0.25 - 1.00 \\ 90\% \\ 0 \\ 0.02 - 68.95 \\ 12 - 24 \\ 0.25 - 1.00 \\ 0.02 - 68.95 \\ 12 - 24 \\ 0.25 - 1.00 \\ 12 - 24 \\ 0.25 - 1.03 \\ 0.02 - 10.34 \\ 12 - 24 \\ 0.25 - 10.3 \\ 0.02 - 10.34 \\ 12 - 24 \\ 0.25 - 10.3 \\ 12 - 24 \\ 0.25 - 10.3 \\ 12 - 24 \\ 0.25 - 10.3 \\ 12 - 24 \\ 0.25 - 10.3 \\ 12 - 24 \\ 0.25 - 10.3 \\ 12 - 24 \\ 0.25 - 100 \\ 12 - 24 \\ 0.25 - 100 \\ 12 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 12 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 12 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 12 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 11 - 2 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 11 - 2 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 11 - 2 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 11 - 2 - 24 \\ 0.25 - 100 \\ 0.02 - 68.95 \\ 11 - 2 - 25 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ $		ing 430°F (221°C) to 700°F (371°C)				p3						
$\begin{array}{c} \begin{tabular}{ c c c c c } \hline MONO & & & & & & & & & & & & & & & & & & $			1/2 – 24 mm	0.25 – 1,000 barg	90%	ZOOK on pressures less than						
$\begin{array}{c c c c c c c c c c c c c c c c c c c $												
TWO-WAYin.psig1/2 - 24 $0.25 - 1000$ 90%PEDLiquidmmbarg38 - 610 $0.02 - 68.95$ Dual rated to protect against two different pressures in opposite directionsRT2 / RT2Tin.psig1 - 12psig1 - 12psig00%Contact90%Contact25 - 3001.07 - 17.25100pressures100<			1/2 – 24 mm	0.25 – 150 barg	90%	pressures less than						
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		termediate burst ratings										
in.       psig       Contact         1 - 12       1 - 250       ZOOK         90%       on       PED       Liquid         mm       barg       pressures       & Gas         25 - 300       1.07 - 17.25       25 psig			1/2 – 24 mm	0.25 – 1000 barg	90%		PED					
in. psig 1 - 12 1 - 250 ZOOK 90% on PED Liquid mm barg pressures 25 - 300 1.07 - 17.25 less than 25 psig		two different pressures in opposite directions										
	RT2 / RT2T		1 - 12 mm	1 – 250 barg	90%	ZOOK on pressures less than	PED					
	Replaceable element for u	use in graphite or stainless steel holder				20.9						

Note: Standard operating ratio applies to the marked rating on the disk tag on disks marked above 40 psig. Contact ZOOK for operating ratio on disks marked below 40 psig. ZOOK

Transportation Rupture Disks										
Disk Series	Disk Mounting Flow Direction	Sizes in./mm	Standard Pressures psig / barg	Standard Operating Ratio	Vacuum Support Required	Certifications	Features	Service		
AC (Acid Car)	2" AAR rubber covered safety vents	in. 2 mm 50	psig 60, 100, 165 barg 4.14, 6.89, 11.38	90%	NO	PED	<ul> <li>PTFE &amp; Viton liner on process side</li> <li>Carbon Steel Armor</li> <li>TFE coated green</li> <li>Non-Asbestos gasket on vent side</li> </ul>	Liquid & Gas		
RC (Rail Car)	2" AAR metal seated safety vents	in. 2 mm 50	psig 60, 100, 165 barg 4.14, 6.89, 11.38	90%	NO	PED	<ul> <li>PTFE &amp; Viton liner on process side</li> <li>Carbon Steel Armor</li> <li>TFE coated green</li> <li>Non-Asbestos gasket on vent side</li> </ul>	Liquid & Gas		
TD Composition of the second s	Standard ASME B16.5 Class 150 flanges	in. 2, 3, 4 mm 50, 80, 100	psig 30, 35, 40, 45, 50 barg 2.07, 2.41, 2.76, 3.10, 3.45	90%	NO	ASME UD PED	<ul> <li>PTFE liner on process side</li> <li>Carbon Steel Armor</li> <li>TFE gasket on pressure side</li> <li>Non-Asbestos gasket on vent side</li> <li>TFE coated green</li> </ul>	Liquid & Gas		
ICP Solid metal scored, non-	Standard ASME B16.5 Class 150 & ISO flanges	in. 2 1/2 & 3 mm 65, 80	psig 54.4, 63.8 barg 3.75, 4.40	90%	Consult ZOOK	PED TÜV	<ul> <li>Nickel disk construction</li> <li>PTFE gasket &amp; PFA liner on process side</li> <li>316 locating ring and PTFE gasket on vent side</li> <li>Custom pressures also available</li> </ul>	Liquid & Gas		
TCP-NR / TCP-R	Fits standard tank car safety vents	in. 2 mm 50	psig 75, 100, 165 barg 5.17, 6.90, 11.38	55%	NO	PED TÜV	<ul> <li>316 construction w/PFA seal</li> <li>316 locating ring on vent side</li> <li>Supplied with PTFE inlet gasket</li> <li>Custom pressures also available</li> </ul>	Liquid & Gas		
TCP-S	Fits standard tank car safety vents	in. 2 mm 50	psig 75, 100, 165 barg 5.17, 6.90, 11.38	90%	NO	PED TÜV	<ul> <li>Nickel disk construction</li> <li>PTFE gasket &amp; PFA liner on process side</li> <li>316 locating ring and PTFE gasket on vent side</li> <li>Custom pressures also available</li> </ul>	Liquid & Gas		

Note: Standard operating ratio is stated as a % of minimum burst pressure (including burst tolerance)

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#### **Welded Solutions**



Custom welded assemblies are ideal for customers that have special requirements in the manufacturing, production and testing of rupture disks that can not be met using standard rupture disk products.

The advanced welding technology provides additional precision resulting in the ability to relieve excessive pressure conditions from enclosed pressure circuits in just milliseconds. They are manufactured to exacting specifications to meet very low leakage levels, close pressure tolerances, weight restrictions and can also incorporate various material selection. Welded assemblies can also be used as pressure activation devices in control sequences.

ZOOK Offers the Highest Quality Control:

- 100% leak testing
- · Burst testing in accordance to specified standards
- Weld & body pressure testing
- Digital inspection of threads & body dimensions
- Ultra sonically cleaned
- 100% Material Traceability

#### **Extrusion Burst Plugs**

Extrusion Burst Plugs are pressure relief devices designed for over-pressure protection of plastic and rubber extrusion processes

- Each EBP assembly consists of a threaded tubular body with a rupture disk welded onto the process end
- ZOOK has the ability to supply any specific combinations of dimensions, threading, and body configuration
- Stocked burst ratings 1,000 psig to 15,000 psig in 500 psig increments (for higher pressures contact ZOOK)
- 0% manufacturing range
- Burst tolerance ± 10% with typical standard deviation of ±1% throughout the temp range of 300°F to 750°F (149°C to 399°C)
- Many standard EBPs in stock

#### **Explosion Vents**



**CVF Series** 

Flat composite design with single hinge busting pattern

#### **CVIIF Series**

Flat composite design with segmented bursting pattern

## **CVP Series**

Domed composite design with single hinge bursting pattern

## **CVIIP Series**

Domed composite design with segmented bursting pattern



## **Selection Guide** For High-Quality Metal & Graphite Rupture Disks

#### **Burst Sensors / Indicators**

#### **BA Burst Indicator**

The BA Rupture Disk Burst Sensor alerts personnel to take immediate action to protect system components from further damage upon an

overpressure event. The BA installs on vent side of the disk holder or alone and requires minimal flange face-to-face clearance.



# **RDI Burst Indicator**

Over pressure or discharge indication for rupture disk and relief valve applications. The RDI installs onto the vent side of a rupture disk assembly or onto the discharge side of a relief valve. One time use, LOW COST.



#### **BI Integral Burst Indicator**

The BI Series integral burst indication offers a simple and effective means of indication over-pressure or discharge indication for metal rupture disk applications. Affixed to the outlet side of the rupture disk isolating the indicator from process media.



The ZAM series Alarm Monitor is a surface mounted monitor designed to remotely detect the condition of a rupture disk in service. Used in

conjunction with the ZOOK ZENSOR®, BA, RDI, BI or similar devices, it will immediately warn the operator of a ruptured disk.



#### **ZENSOR®**

Designed for use with ZOOK Impervious Graphite Rupture disks 1" and larger. It can be used with ZOOK Two-Way Disks in systems with pressure and/or vacuum conditions and with ZOOK Bak-Pressure<sup>™</sup> Disks in systems where extreme back pressures develop.



#### **Z-Alert**

The non-invasive detection device is situated remote of the disk allowing maintenance and inspection without

interfering with the disk assembly. This product meets global

Exd certification requirements and its

robust design makes it suitable for use in

arduous and hazardous environments.

#### **Pipe End Covers**

Applications include protection of safety relief valves, rupture disks, manifold piping systems, ductwork, common header systems, flame stacks, etc.



#### Accessories

#### **Tell-Tale Indicator**

Used to monitor the air gap between a rupture disk and relief valve or the presence of back pressure in a header system.



**ZOOK** is committed to finding pressure relief solutions for our customers that maximize their productivity and performance while keeping them safe. ZOOK is a global market leader with over 90 years of manufacturing expertise of high quality metal & graphite rupture disks and other pressure relief products. ZOOK has global locations in the USA, United Kingdom, Canada and Malaysia, with state-of-the-art manufacturing facilities in Canada and the USA.

Our products are sold in 65+ countries and to-date have over 6,000 customers buying our products worldwide.

We are dedicated to investing heavily in the latest technology and production to stay competitive in the marketplace, and are able to offer comprehensive solutions to the selection and sizing of products best suited for each customer application.

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